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# ABSTRACT

5 A method for producing a low-extractable film packaging from an actinic  
radiation curable aqueous composition containing a water soluble compound  
having at least one  $\alpha$ ,  $\beta$ -ethylenically unsaturated, radiation polymerizable group  
and water as essential components carried out by applying the aqueous  
composition to a surface which is then irradiated with actinic radiation in the  
presence of the water thereby forming a cured film wherein less than 50 ppb of the  
10 water soluble compound or its residual components are extractable by a food  
simulant.

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